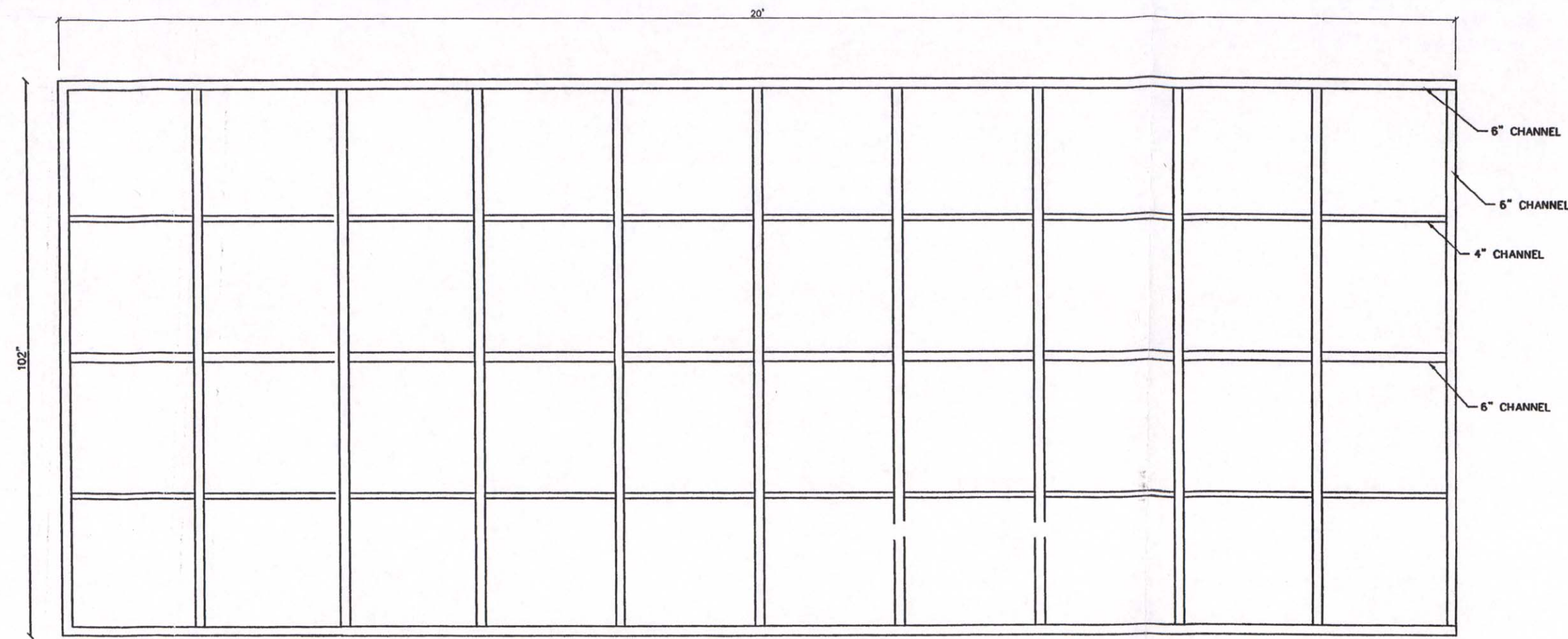
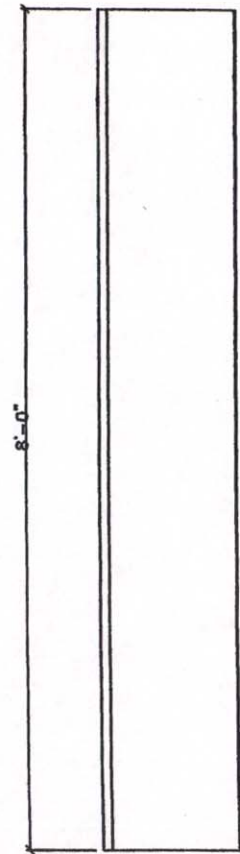
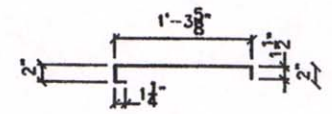


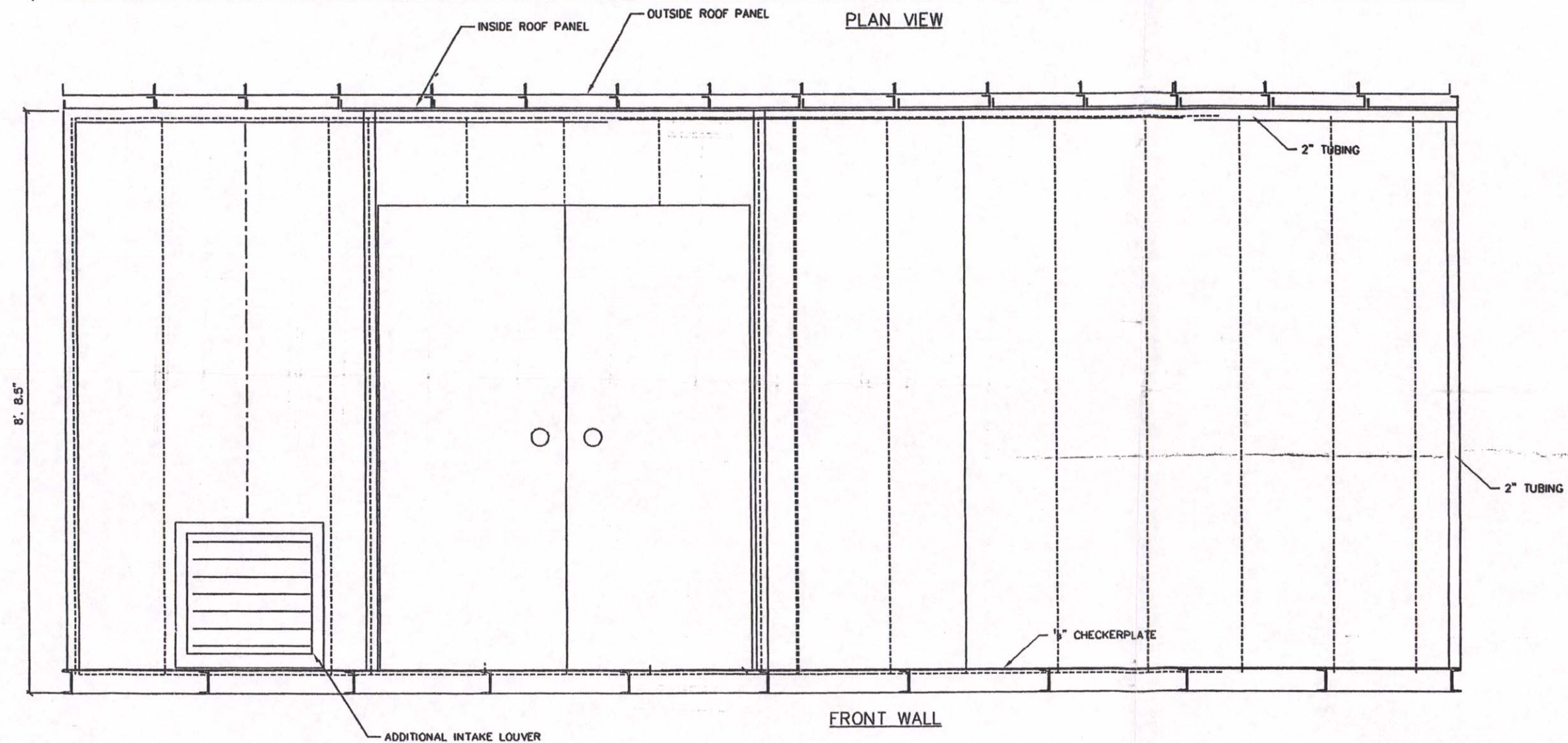
APPENDIX III
Technical Drawings



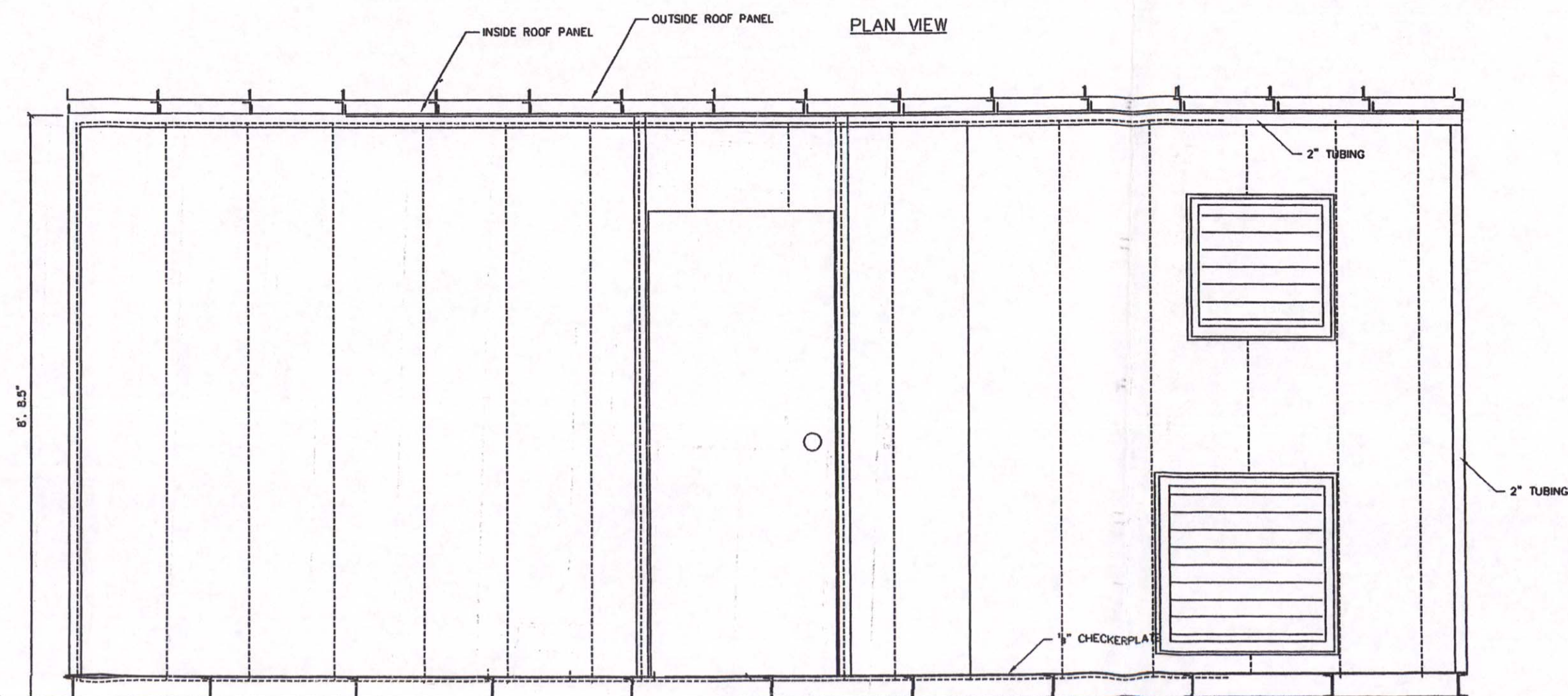
ALL BODY AND ROOF PANELS ARE 16 GAUGE STEEL
R-8 FIBERGLASS INSULATION
ALL PANELS WELDED AND WEATHERPROOFED



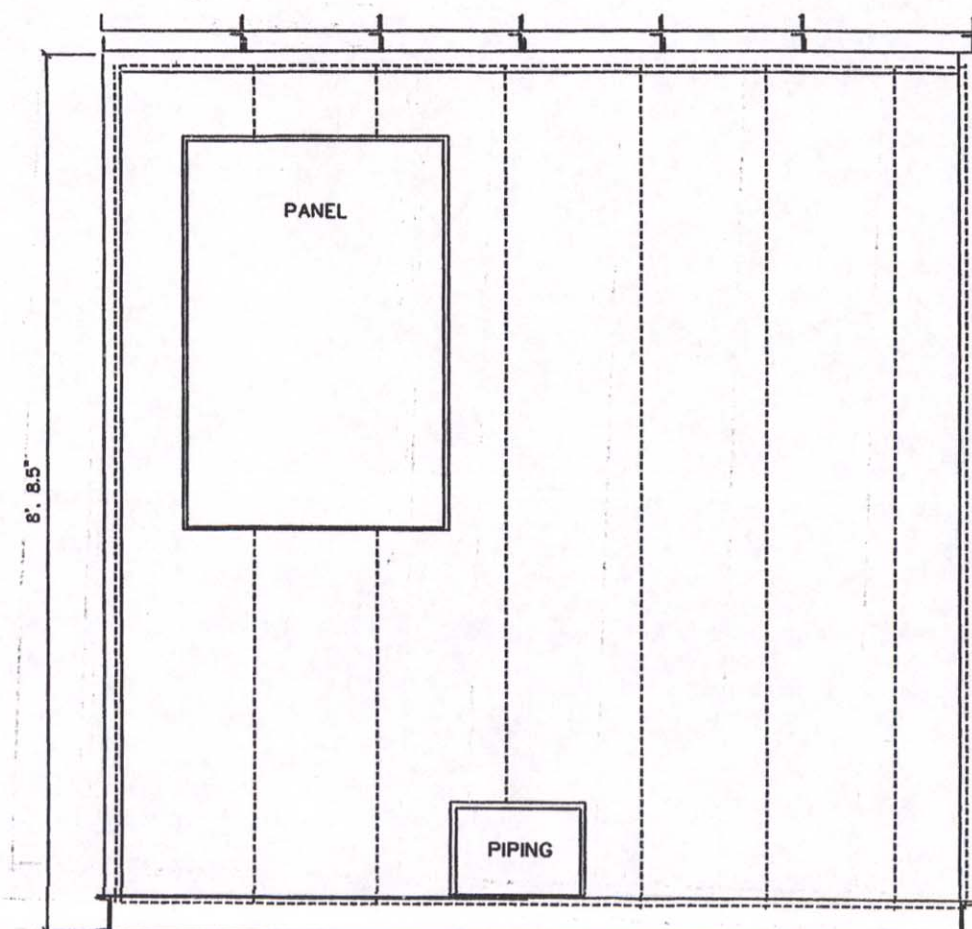
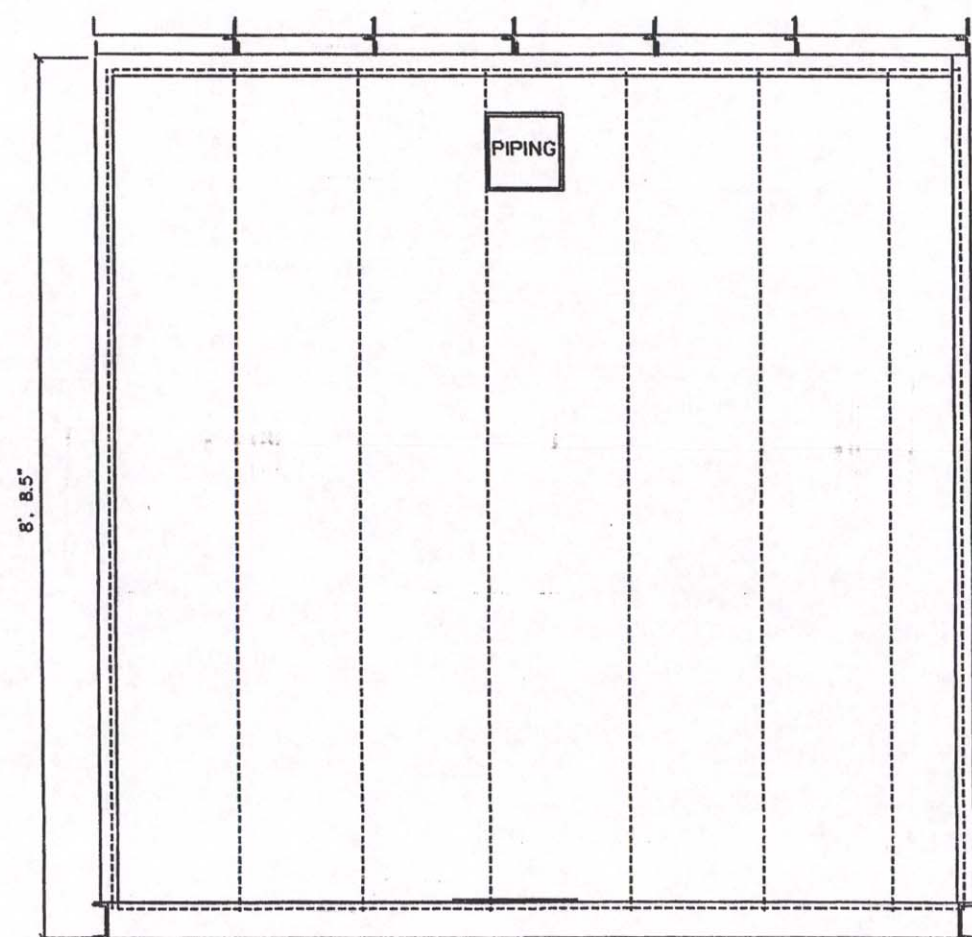
BODY PANEL




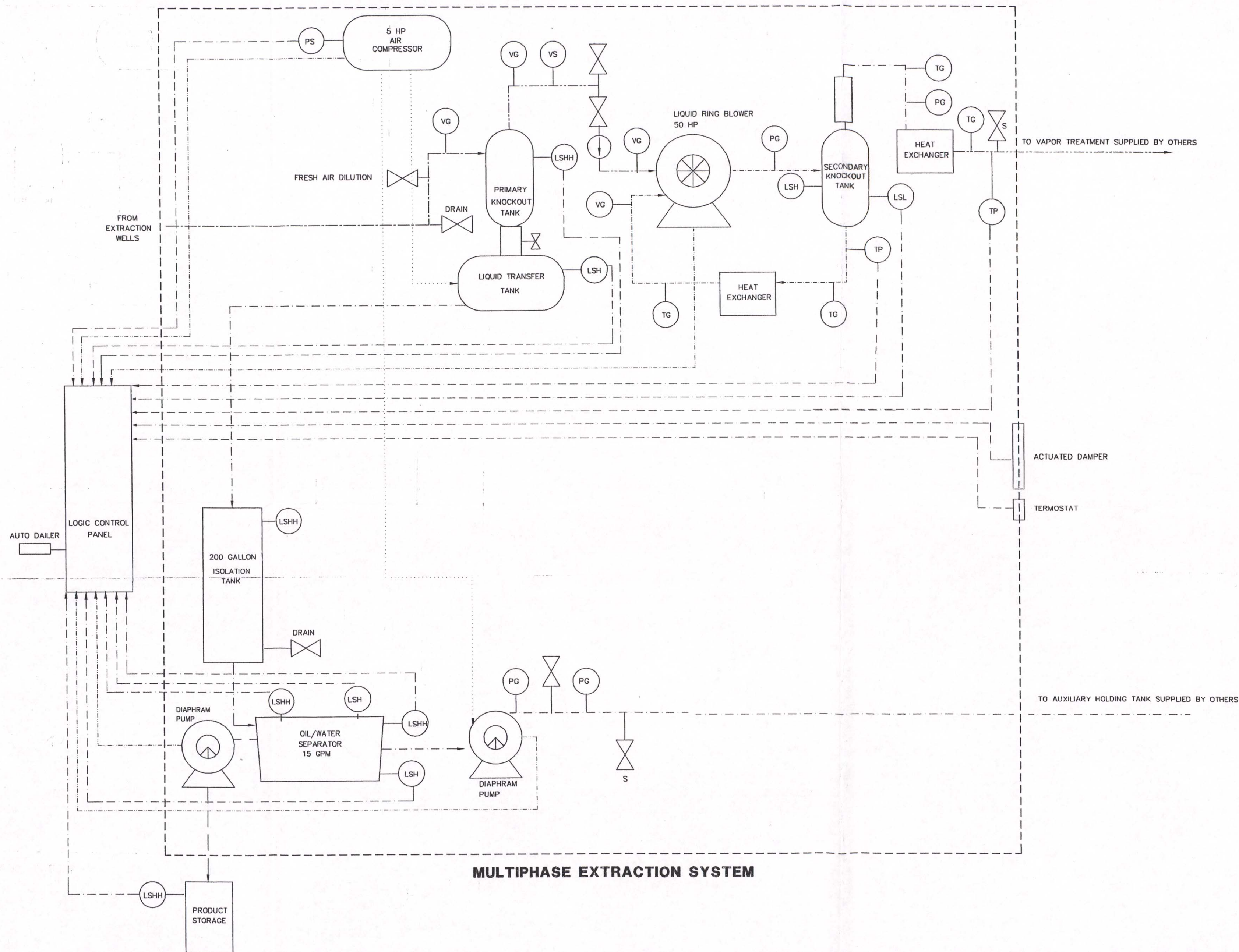
FRONT WALL



FRONT WALL



Enclosure detail			
MULTI-PHASE VACUUM EXTRACTION & TREATMENT UNIT			
SKID ASSEMBLY			
DATE	3/4"-1'-0"	REV	06/20/99
DESIGN BY	WLD	DATE	9810850
 SCG INDUSTRIES LIMITED			

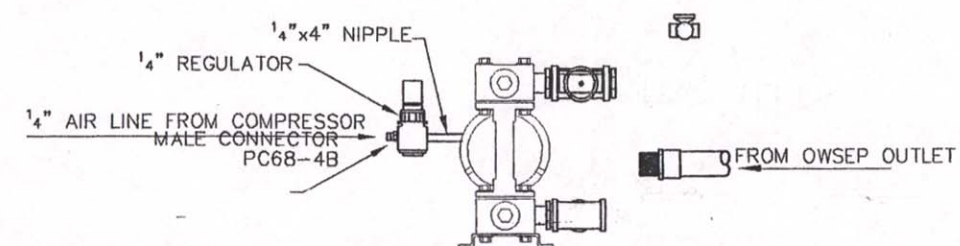
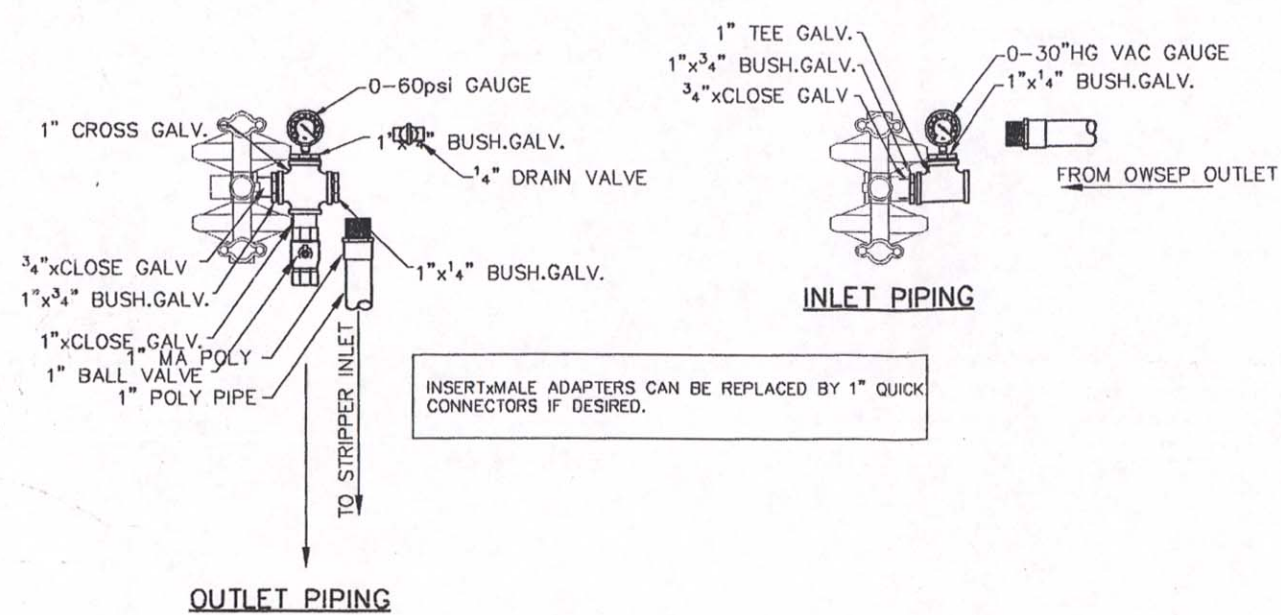


LEGEND

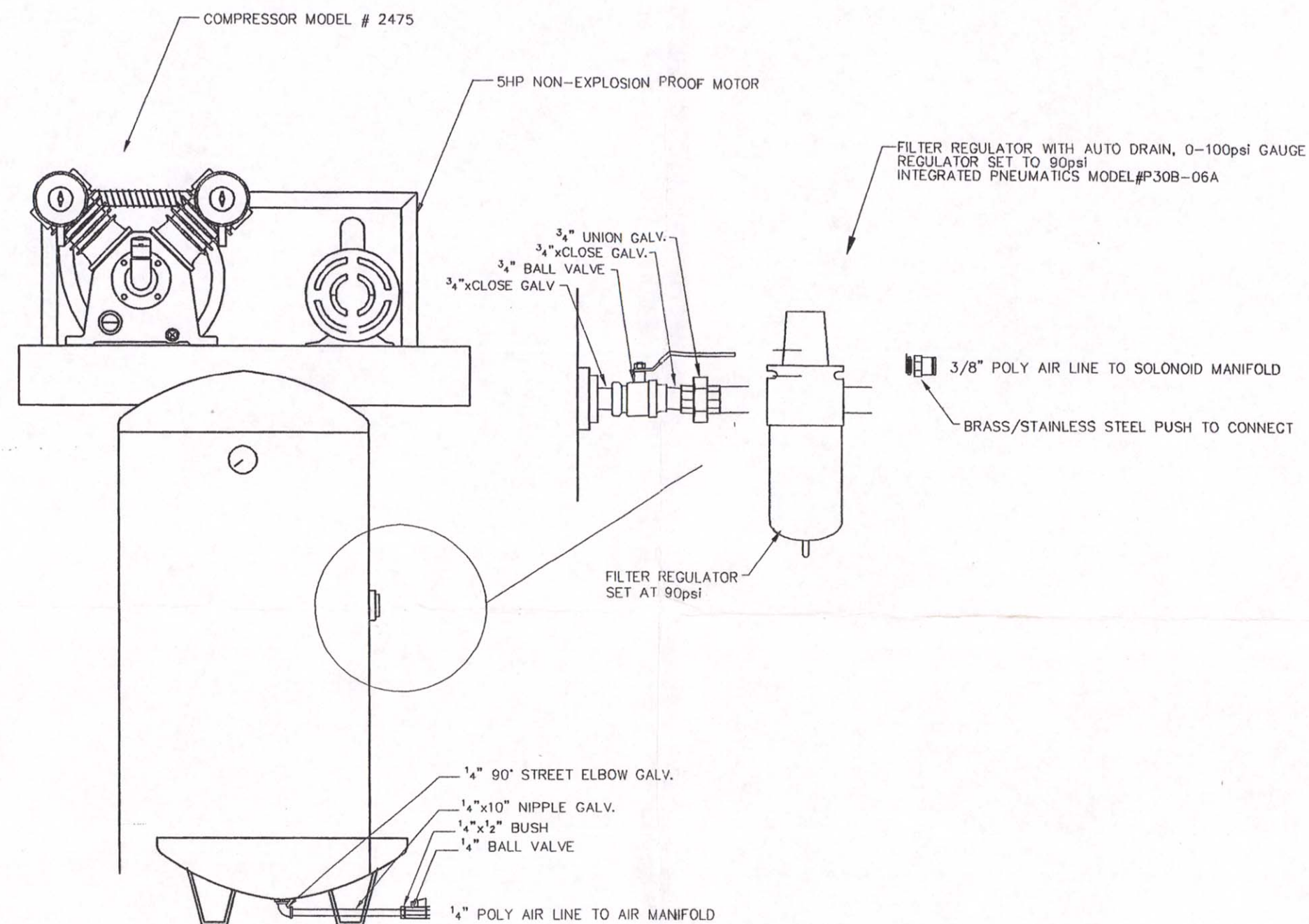
	SAMPLE POINT		TEMPERATURE PROBE
	AUTOMATIC VALVE		TEMPERATURE GAUGE
	LEVEL SWITCH LOW		VACUUM GAUGE
	LEVEL SWITCH HIGH		PRESSURE GAUGE
	LEVEL SWITCH HIGH HIGH		LOW PRESSURE SWITCH
	FLOW METER		CHECK VALVE

	PROCESS AIR		LINE TO LOGIC CONTROLLER
	LIQUID		POWER SUPPLY
	VAPOUR		
	LIQUID AND VAPOUR		
	PROCESS FLUID		
	PRODUCT		

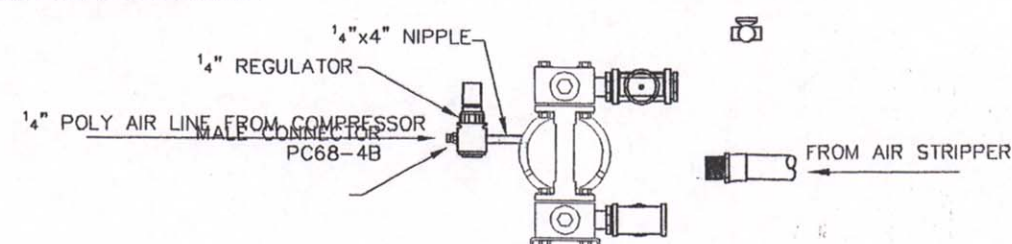
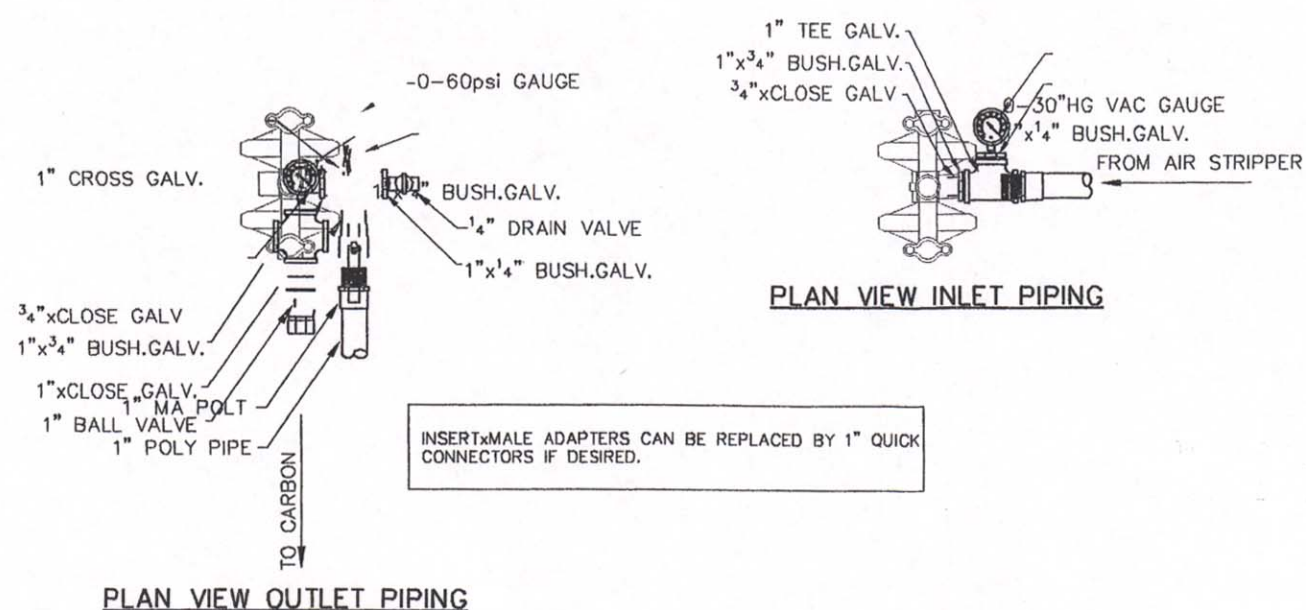
TITLE BEEDE OIL			
DESCRIPTION PID PROCESS FLOW DIAGRAM			
SCALE NTS	DATE NOV 8, 1999		
DRAWN BY BGW	DWG. NO. PID	REV. NO.	
 SCG INDUSTRIES LIMITED			
<small>THESE ILLUSTRATIONS ARE ISSUED IN STRICT CONFIDENCE ON THE CONDITION THAT THEY ARE NOT USED AS A BASIS FOR MANUFACTURING OR SALE AND THAT THEY ARE NOT COPIED, REPRINTED OR DISCLOSED TO A THIRD PARTY, EITHER IN THEIR WHOLETY OR IN PART, WITHOUT THE PRIOR WRITTEN CONSENT OF SCG INDUSTRIES LIMITED.</small>			



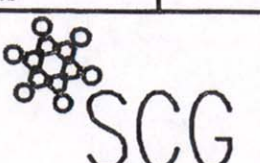
TRANSFER PUMP NO.1

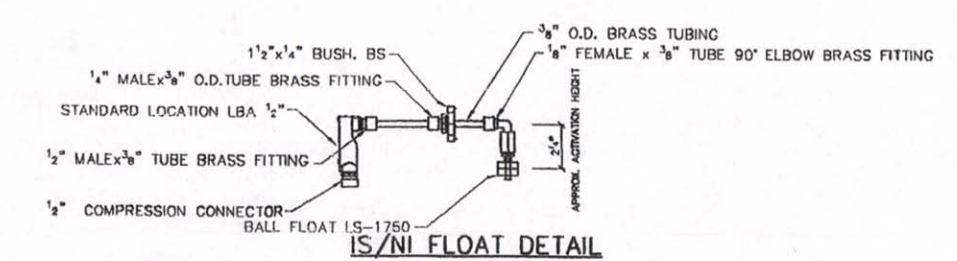
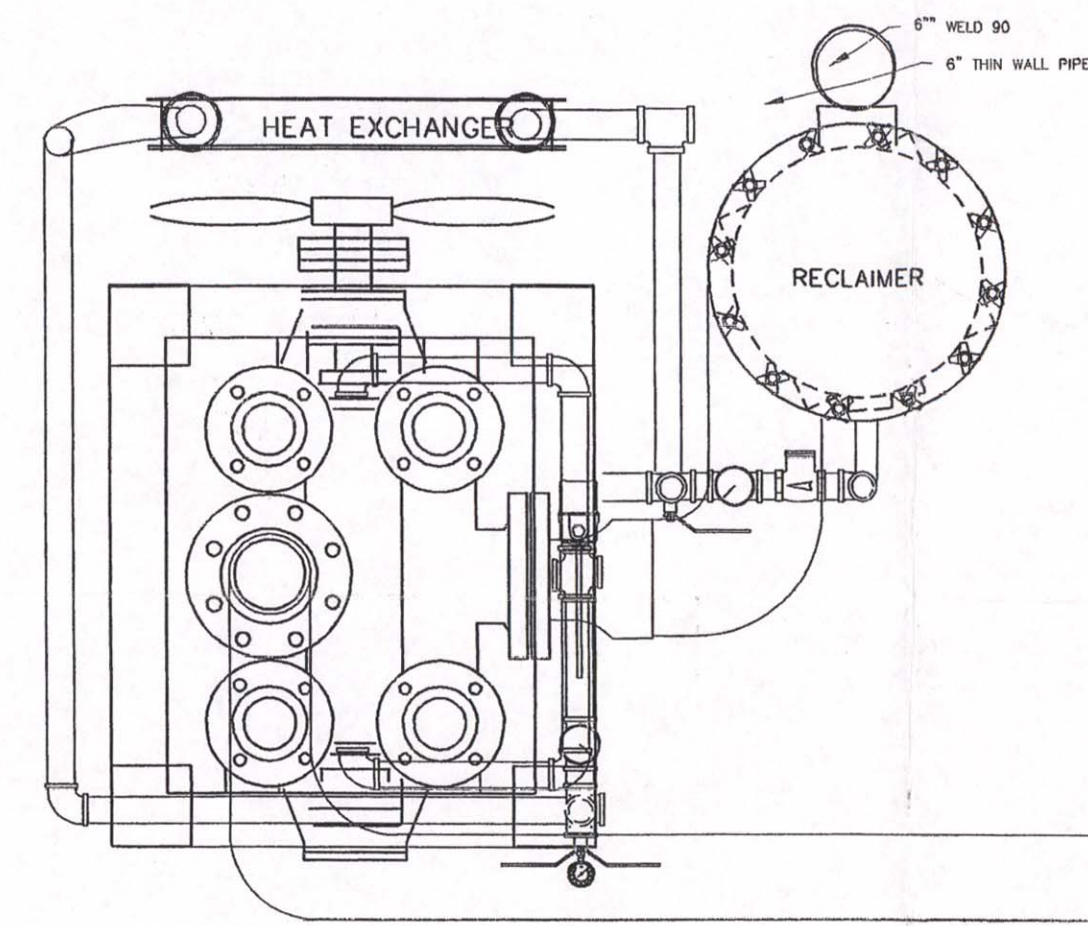
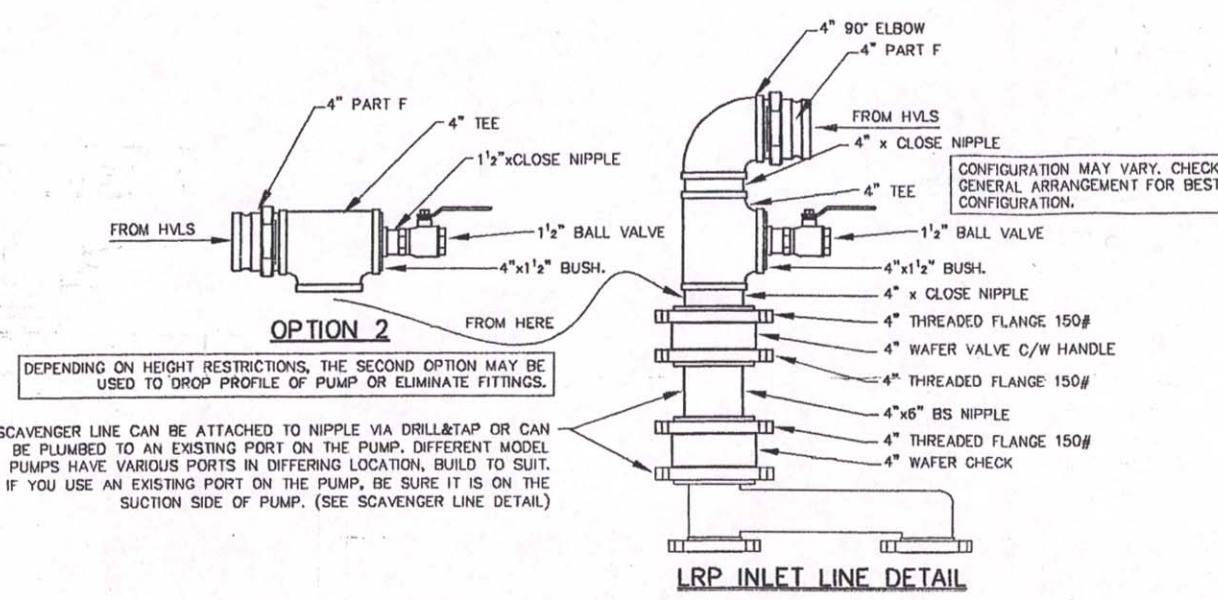
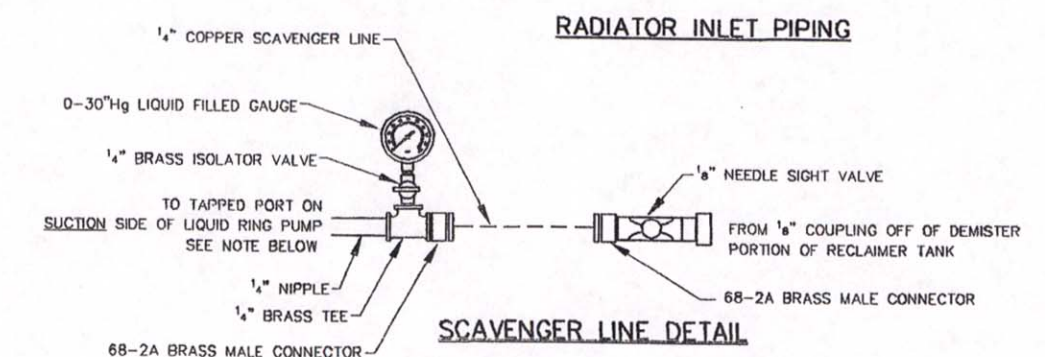
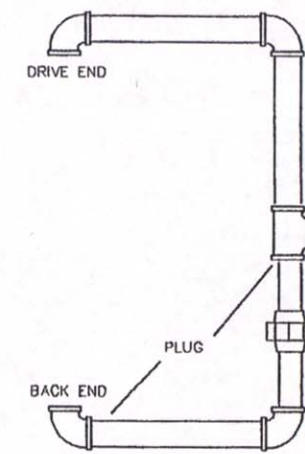


COMPRESSOR ASSEMBLY

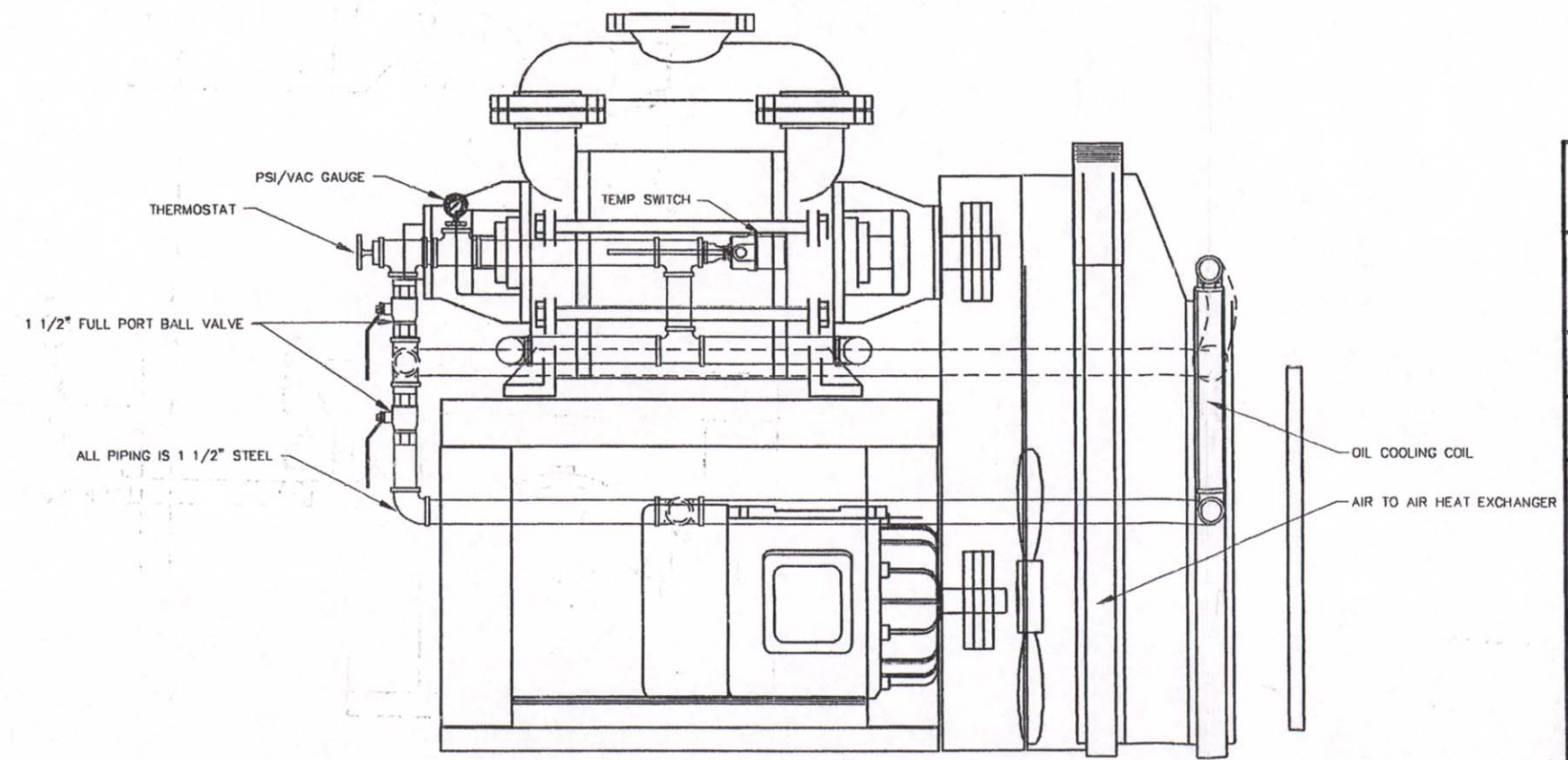
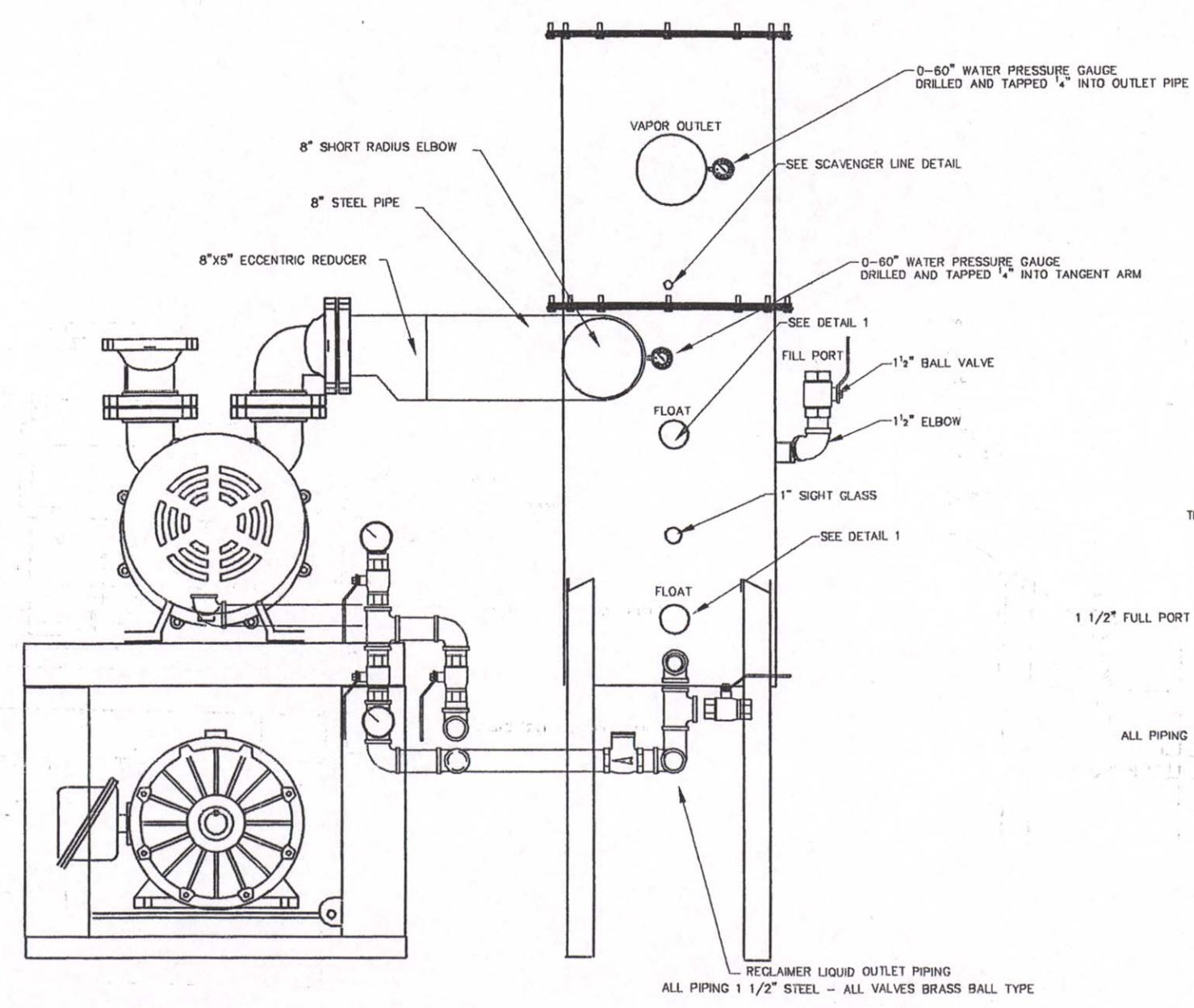


TRANSFER PUMP NO.2

TITLE			
BEEDE OIL			
DESCRIPTION			
MULTI-PHASE VACUUM EXTRACTION & TREATMENT UNIT MECHANICAL ASSEMBLY			
SCALE	1"=1'-0"	DATE	NOV, 1999
DRAWN BY	WJD	DWG. NO	34
REV. NO			
 SCG INDUSTRIES LIMITED			
<small>THESE ILLUSTRATIONS ARE ISSUED IN STRICT CONFIDENCE ON THE CONDITION THAT THEY ARE NOT USED AS A BASIS FOR MANUFACTURING OR SALE AND THAT THEY ARE NOT COPIED, REPRINTED OR DISCLOSED TO A THIRD PARTY, OTHER THAN THE COMPANY OR ITS SUBSIDIARIES, WITHOUT THE PRIOR WRITTEN CONSENT OF SCG INDUSTRIES LIMITED.</small>			



LRP INLET LINE DETAIL



TITLE BEEDE OIL		
DESCRIPTION LRP - RECLAIMER DETAILS		
SCALE —	DATE NOV, 1999	
DRAWN BY DSC	DWG. NO 35	REV. NO A

SCG INDUSTRIES LIMITED

THESE ILLUSTRATIONS ARE ISSUED IN STRICT CONFIDENCE ON THE CONDITION THAT THEY ARE NOT USED AS A BASIS FOR MANUFACTURING OR SALE AND THAT THEY ARE NOT COPIED, REPRINTED OR DISCLOSED TO A THIRD PARTY, EITHER IN THEIR ENTIRETY OR IN PART, WITHOUT THE PRIOR WRITTEN CONSENT OF SCG INDUSTRIES LIMITED.